

•Industrial Automation

CHITIC - Jasmine Dai

•2018.08

About CHINT



- Assets: total assets of 63 billion RMB
- © Sales revenue: almost 60 billion RMB
- © Enterprise scale: 30000 employees, foreign employees more than 1400

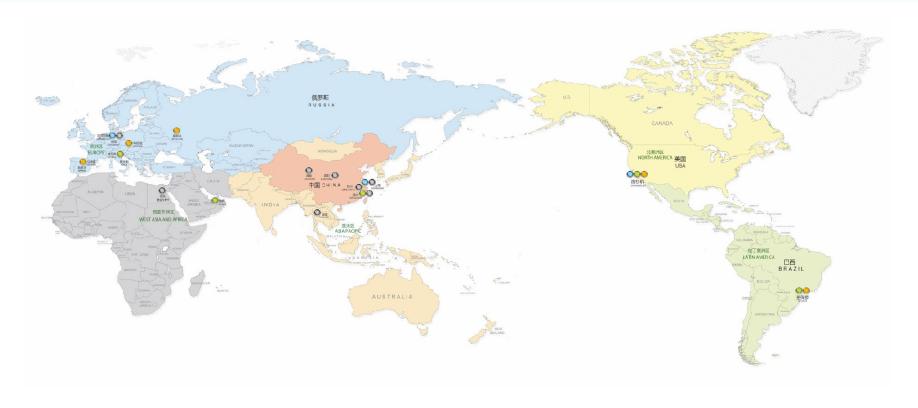
—updated to Dec, 2017





About CHINT





- **3 Global Research Center**
- •Europe, North America, Asia Pacific
- 6 International Marketing & Sales Area
- Asia Pacific, Middle East and Africa, Europe, Latin America, North America, China
- 9 Manufacturing Bases
- China (Wenzhou, Shanghai, Hangzhou, Jiaxing, Xianyang, Jiuquan), Thailand, Egypt, Germany

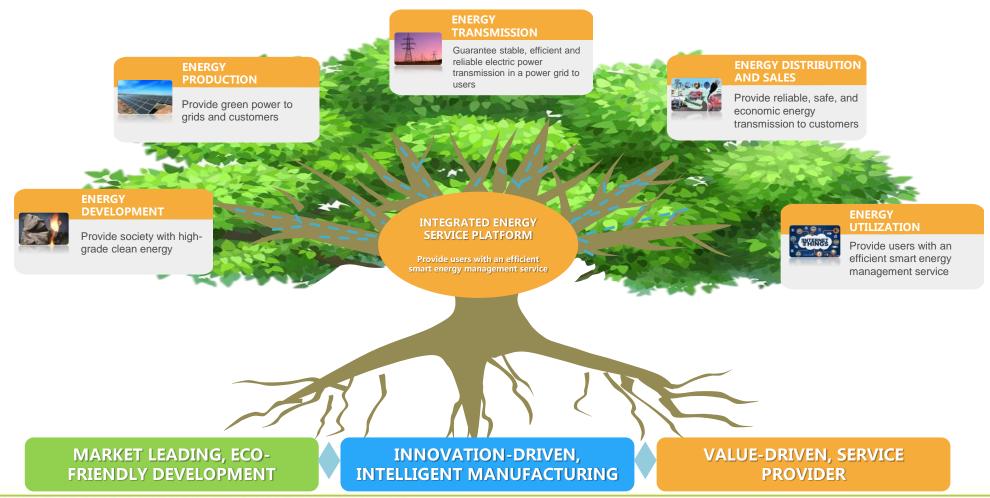
- **14** International Subsidiaries
- ${f 14}$ Marketing Offices in China
- **22** Logistics Centers

2300 Sales Companies





VISION: TO BE THE AUTHORITY FOR SMART ENERGY SOLUTIONS





CHINT AUTOMATION

Total Solution Provider for Smart Control & Automation Information

Easy Connection by Iot,
Smart Tech for the Future





President: 令的好



Startup	M&A by Chint	High-speed Expansion	Reform & Development
2001-2003	2004-2005	2005-2015	2016-now







Comprehensive Intelligent Automation Production line

Production+Solution+Service

Process Automation

DCS: PCS 1800, TDCS9200, CTS700 PLC: PCS1200, PCS1500, ChiticEKS system configuration monitoring software, ChiticRTC real-time control software, Chitic industry control software V8.0

Equipment Automation

GTex high-speed rapier loom control system, GTex switched reluctance motor drive system

Smart Water

Chitic smart water management platform, Chitic water plant/ wastewater treatment plant automation control system, Chitic raw water and sewage pump station automation control system, Chitic intelligent secondary water supply solution, Chitic remote meter reading management system for municipal water, Chitic camera-in water meter & remote meter reading system

Smart Thermal Power

ChiticSCADA heat-supply network monitoring & dispatching system, ChiticSCADA data base software, ChiticHEMS, ChiticGIS, ChiticM-BUS software, ChiticHCU1200, SmartMDC

Smart Energy

ChiticSolar, ChiticPlant, ChiticBank, WebBox, Chitic PV power station system integration, Chitic biomass power generation system integration, Chitic intelligent power distribution supervisory system

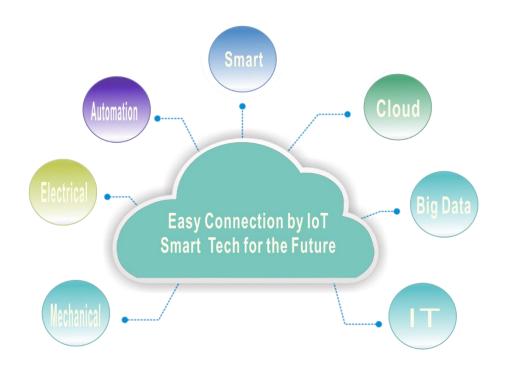
Intelligent Production Management

Production manufacturing MES, SCADA



Chitic 中国

Process Automation













© Equipment Automation

- High speed rapier loom control system
- Switched reluctance motor drive system









Smart Water



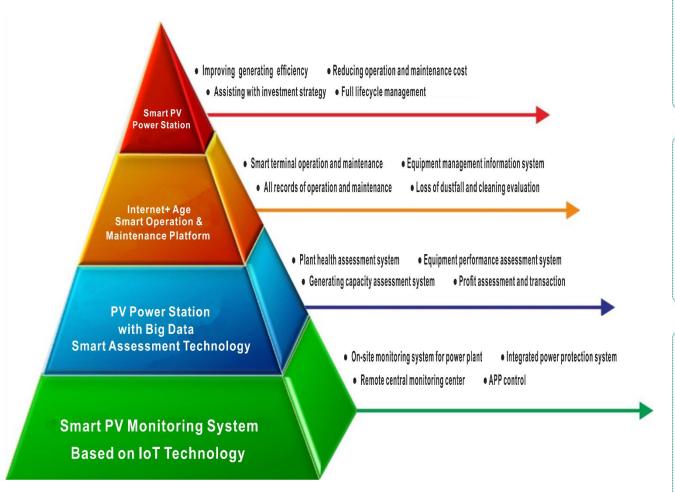


Smart Thermal Supply



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Smart Energy











Smart Production Management



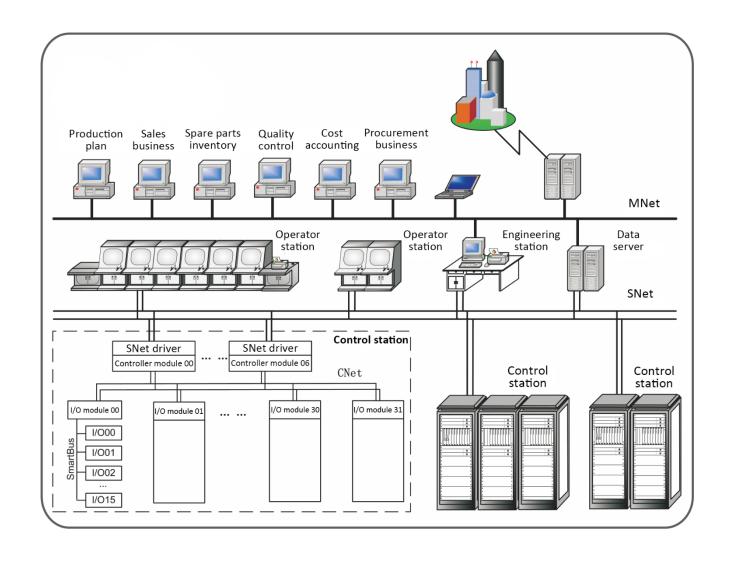


TDCS9200

Distributed Control System

Overview





Features:

- Scalability/ Modularity
- Easy integration
- Openness
- Availability/ Reliability
- Compatibility
- Flexibility
- Energy efficiency



Overview







System Scale



Each control station supports 2 controller modules, 32 I/O modules, 512 AI/AO, or 1024 DI/DO.

- The system capacity:
- AI: 16384, or AO: 16384, or DIO: 32768.

Real-time database	65536
Control station: AIO	512/station
Control station: DIO	1024/station
Real-time graph QTY	512
SNet nodes	96
Cnet nodes	32

Certificate







Application





Water Treatment



Oil & Petrochemical



Coal Chemical





Fine Chemical



Thermal Power



Machinery



Biopharmaceutical



Public Utility



Controller module



The controller module is the core part of control station, undertaking data processing, data exchanging and executing control algorithm. It supports third-party device connection to control station and supports communication between control station and host computer.

Specification

- Embedded industrial microprocessor
- Real-time multi-tasking operating system RTOS
- Real-time database
- EEPROM mass storage
- 1:1 redundancy





Functional module



16-32 channels universal regulation module

Mixed signal input and output, including AI, AO, DI, DO, PI, etc, automatic identification, conventional installation



Mixed signal input and output, including AI, AO, DI, DO, PI, etc, automatic identification, conventional installation





Functional module



32-CH integrated DIO module

Digital signals input and output



Collecting and storing digital signals' status and event time to realize fault data analysis







I/O module



Figure	Model	Description	Notes
THE COLUMN THE STREET OF THE S	ST9315	Single channel full-isolated universal AI card	Supporting 1channel for AI, 14 normal industrial measuring signals
	ST9321	Single channel full-isolated AO (current) card	Supporting 1 channel for AO, 3 current signals
20503	ST9351	Dual channels optical-isolated DIO card	Supporting 2 channels for DI or DO through software setting
72TZ. 820. 089. 3 2012. 03. 02 2012. 03. 02	ST9361	Single channel optical-isolated PI card	Supporting 1 channel for PI



Terminal box (board)



Figure	Model	Description
CHARGE OF THE PARTY OF THE PART	ST9173A	16-CH active DI terminal board (220VAC)
COM CONTRACTOR OF CONTRACTOR O	ST9173B	16-CH passive DI terminal board (220VAC)
CANCELLA O BECOMES O BECOMES	ST9173C	16-CH active DI terminal board (24VDC)
CONTROL CONTROLS CONTROL	ST9173D	16-CH passive DI terminal board (24VDC)



Terminal box (board)



Figure	Model	Description
	ST9172	8-CH AIO/16-CH DIO terminal box
	ST9173	16-CH DI terminal box
	ST9174C	16-CH DO terminal board (with 16pcs 10A relay)
	ST9175	8-CH AI redundancy terminal board
	ST9176	8-CH AO redundancy terminal board



Common parts





System power unit



System radiator unit



DCS cabinet/panel



6U industrial rack cage/ 6U bus-oriented backplane



Cabinet alarm module



Dual power switching components



STOTAS

24VDC power unit



Operator/ Engineer Station





Operator Station

- Data display
- Operating log
- Data alarm
- Alarm acknowledge
- Data report
- History data recording

Engineer Station

- Device configuration
- System diagnosis
- Control strategy programming
- Monitoring graphics building

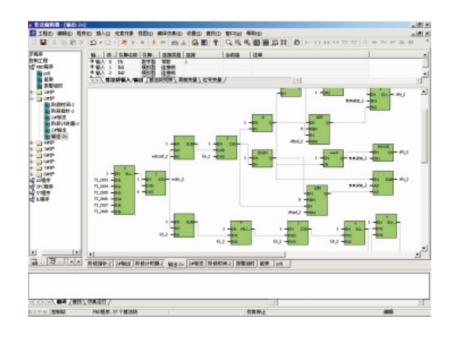


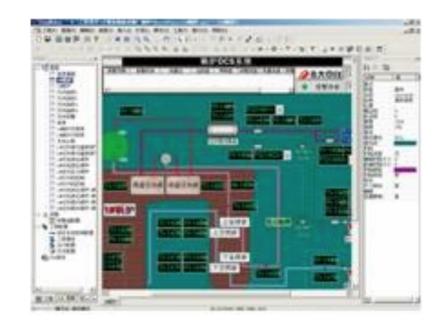
Software



ChiticMaker

ChiticMaker is a tool making monitoring graphs. The programming languages conform to IEC61131-3 standard.





Program Editor

Graphics Editor

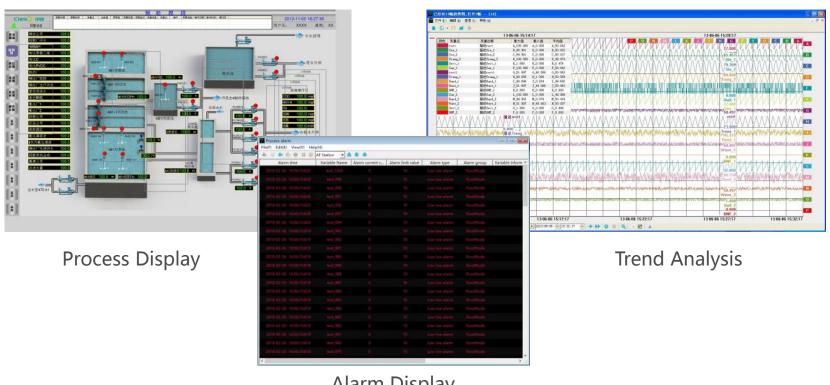


Software



ChiticView

ChiticView is a tool for various graph display, like process display, trend analysis, alarm display, etc.



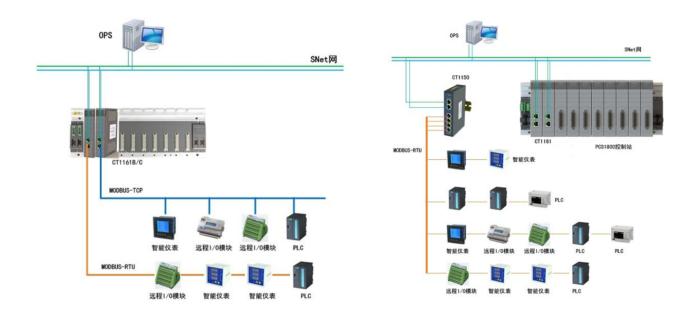
Alarm Display

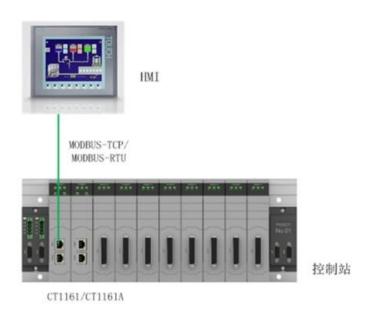


Open Interface



TDCS9200 is an open system supporting the mainstream communication protocols in industry automation applications.





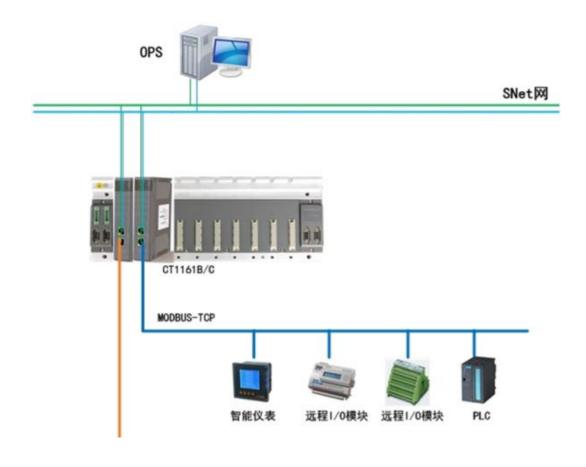
Modbus-TCP/ Modbus-RTU (master)

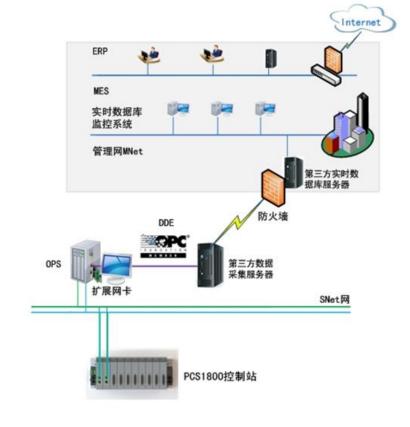
Modbus-TCP/ Modbus-RTU (slave)



Open Interface







Profitbus-DP OPC, DDE

System Specification



Item	Parameter	Index
	Al Error	±0.1%F.S.
Accuracy	AO Error	±0.15%F.S.
	SOE	1ms
	Scan cycle	50ms for digital signal 100ms for analog signal
Real-time	Loop control cycle	100ms
performance	Logic control cycle	50ms
	Response time of monitoring graph	≤0.5s
	SmartBus communication rate	19.2kbps
Network	CNet communication rate	1Mbps
performance	SNet communication rate	100Mbps
	MNet communication rate	100M/ 1000Mbps

Item	Parameter	Index
	Al input impedance	10M Ω for voltage input; 250 Ω for current input
	AO load	750Ω @ 4-20mA 1000Ω @ 0-10mA
	DI input impedance	>6.8kΩ
Input & output performance	MAX DO load capacity	100mA @ 24VDC 5A @ 250VAC (relay, connecting by terminal module)
	PI frequency	0~30kHz Resolution ratio: ±1Hz
	Over-voltage and over- current protection	Yes



System Specification



Item	Parameter	Index
	Operator station	<30%
System load	SNet	<30%
(recommended)	Control station	<30%
	CNet	<50%
	Redundant power supply	Optional
	Redundant network	Standard
	Redundant controller module	Optional
Reliability	Redundant I/O module	Optional
	Hot swap supporting	Yes
	AO retain	Yes (system not powered off)
	MTBF	≥100000h
	MTTR	≤5min
	Availability	≥99.95%
	Anti-interference	AI (CMRR): ≥120dB AI (NMRR): ≥60dB
Anti-	Anti-interierence	EMC: industry level III
interference	Pressure resistance	I/O isolation: 500VDC
	riessule lesistalice	Power isolation: 3000VAC

Item	Parameter	Index	
	AC power supply	165V-265VAC, 47Hz-53Hz	
	DC output	<0.8% under max load	
	Ripple factor	<5%	
Power supply		Activated when	
i one: supply	Over-current protection	load>110%~150% of rated	
		current	
	0	Activated when voltage>rated	
	Over-voltage protection	125%~145% of rated voltage	
	Working temperature	0~55°C	
	Storage temperature	-20-70°C	
	Morking humiditu	10-85% relative humidity, non-	
Working	Working humidity	condensing	
environment	Storage & tranportation humidity	≤93%RH (40°C)	
	Atmospheric pressure	86-106kPa	



Selection Guide



No.	Model	Description	
	Operator Station/ Engineering Station		
1	ST9433	Chitic TDCS9200 industry control software V8.0 (no limit development running version)	
2	ST9436	Chitic TDCS9200 industry control software V8.0 (no limit running version)	
3	ST9614	Operator station/ Engineering station	
4	ST9643A	SNet switch (16 electrical port)	
		Control Station	
1	ST9006	DCS cabinet/panel (800*600*2200)mm	
2	ST9004	Communication cable	
3	ST9005	Accessories in the cabinet	
4	ST9111	6U industrial rack cage	
5	ST9121	6U bus-oriented backplane	
6	ST9132	System power unit	
7	ST9133	System radiator unit	
8	ST9134B	24VDC power unit (10A)	
9	ST9162	Controller module	
10	ST9262	32-CH integrated DIO module	

No.	Model	Description	
	Control Station		
11	ST9271	16-32 channels universal regulation module	
12	ST9233	32-CH SOE module	
13	ST9315	Single channel full-isolated universal AI card	
14	ST9321	Single channel full-isolated AO (current) card	
15	ST9361	Single channel optical-isolated PI card	
16	ST9172	8-CH AIO/16-CH DIO terminal box	
17	ST9173	16-CH DI terminal box	
18	ST9174C	16-CH DO terminal board (with 16pcs 10A relay)	
19	ST9175	8-CH AI redundancy terminal board	
20	ST9176	8-CH AO redundancy terminal board	
21	ST9135	Dual power switching components (10A)	
22	ST9137	Dual power switching components (80A)	
23	ST9191	Cabinet alarm module	
24	ST9150	4-serial-port communication module supporting Modbus RTU	
25	ST9151	4-serial-port communication module supporting Profitbus DP	





THANK YOU

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